

Post-Processor Development Request Form (CNC mill centers up to 5-axis)

Given the variety of the available CNC machines and controllers, this form aims to help you define the basic parameters of your CNC machine tool. The more fields of this form you fill, the better we are to understand your situation and thus the quicker we are to respond to you regarding your request. Please be sure to fill in only information about the specific model of your machine.

Helpful will be information such as full "G" and "M" code lists and canned cycles applicable to your machine. Also, tested G-code should be provided to further help the post-processor development procedure. Sample G-code may include start of file, coolant on/off, tool changes, cutter compensation, arcs, canned cycles and any special controller specific code used. Finally it would be useful to provide us with the manual of the machine controller.

* This form can be sent: 1. via e-mail to – info@Post-Processors.com , 2. via Fax στο – 2130 360 638 , 3. Via mail – 54, Maikina Str, P.O.: 15772, Zografou, Attiki, Greece

Company Information	
Company Name	
VAT No.	
Address	
Website	

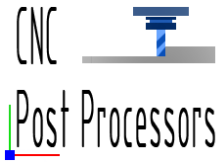
Contact Information	
First Name	
Last Name	
Position	
Telephone	
Fax	
e-mail	

Current CAM Software			
Software Brand			
Version		Year of Version	



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CNC Machine Tool Information	
CNC Manufacturer	
Model	
Year Produced	
Website of Machine	
CNC Controller Information	
Ctrl. Manufacturer	
Model	
Further Information	
Machine Type	Horizontal <input type="checkbox"/> Vertical <input type="checkbox"/>
Number of Axes	
4 th axis	Full Rotary <input type="checkbox"/> Indexer <input type="checkbox"/>
	Axis of Rotation
	Direction of Positive Rotation (CW / CCW)
	Name of Axis
	Axis Limits:
	→ 4 th axis upper limit
→ 4 th axis lower limit	
5 th axis	Full Rotary <input type="checkbox"/> Indexer <input type="checkbox"/>
	Axis of Rotation
	Direction of Positive Rotation (CW / CCW)
	Name of Axis
	Axis Limits:
	→ 5 th axis upper limit
→ 5 th axis lower limit	
Tables	Single <input type="checkbox"/> Dual <input type="checkbox"/> Multiple <input type="checkbox"/>
Heads	Single <input type="checkbox"/> Dual <input type="checkbox"/> Multiple <input type="checkbox"/>
Are the manuals of the machine available?	
Are tested G-Code programs available?	
Is there a programmer available to answer questions for this specific machine?	

Contact Information of the CNC Machine Reseller

First Name	
Last Name	
Position	
Telephone	
Fax	
e-mail	

CNC Machine Tool Drawing

*Please provide a drawing describing the CNC machine tool and its axes.



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Alexandros Siasos Research and Development Studio

Alexandros Siasos

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e-mail: info@Post-Processors.com



Additional Information

*Please provide us with any additional information is believed that will be helpful for the development of the Post-Processor (i.e. tested G-code, applicable fixed cycles, special functions etc)